



# CRAFTINLINE™

## IN-LINE TRUE COUNTER PRESSURE CAN FILLER WITH PROPURGE VALVE TECHNOLOGY

True Counter Pressure Filling For  
Breweries and Beverage Companies  
Who Demand Quality Packaging

Beer • Wine • Cider • Seltzer • Cannabis • Energy

- No Product Breakout
- High Yields
- Low TPO
- CIP Set-Up



### Fill Head

- Our 6-head filler with ProPurge valves provides a true purge to atmosphere and laminar product flow for unagitated fills and low oxygen pick up.
- Filler tank is hygienically designed with CIP recirculation and Sanitation. Easy installed valve caps for complete cleaning during CIP.
- Down Stream CO2 Bubble Breaker and Jetting for head space purge.
- Enclosed Cabinet (Optional: HEPA filtration)
- Our conveyor is stainless steel frame with spray ports for easy cleaning. Rexnord belting with Nord drive and wash down grade lube free bearings.
- Optional Liquid Nitrogen Dosing unit for Head Space purge for still and low foaming products.
- Optional Sterile/Aseptic filling with HEPA filtration and sanitation misting.

### Small Foot Print

- 8' (L) x 3' (W) x 7' (H)
- 1,500 lbs.

### ProPurge Valves

- True Laminar flow
- Easy adjust fill levels
- 316SS design with Viton seals
- Purge to atmosphere



Up to 4.0 V/V of carbonation

30 CPM (2400 CPH) based on 12 oz

Guaranteed TPO less than 50 ppb at nominal fill

Guaranteed CO2 retention

Guaranteed fill level within 2ml

### CORPORATE

3759 N. Ravenswood Ave.  
Suite 223  
Chicago, IL 60613

### CONTACT

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+1 (773) 394-4913  
info@palmercanning.com

### MANUFACTURING

3204 Olympia Drive  
Suite A & B  
Lafayette, IN 47909





# CRAFTINLINE™ CAN FILLING & SEAMING

## Seam Head

- Our single head seamer design is servo driven with cam actuated double 1st and 2nd operation rolls. With stainless steel gearbox and drive components.
- Our tooling chucks are titanium nitride coated for B64, CDL profiles and mounted to stainless shaft assembly. Our 1st and 2nd operation roll assemblies are titanium carbide coated with stainless steel sealed roller bearings for long life and easy maintenance.
- The pneumatic can lift assembly is easy to adjust for counter sink depths.

## End Feeder

- Our proven end feeder assembly is screw feed into a drop chute with spring loaded lid placement roller for consistent make up. Lid under cover gassing is standard. Lid tamper rail for added stability into tool head.
- SMC Pneumatics are wash down grade throughout system.

## Electrical

- UL and CE Stamped Electrical and Safety. We use NEMA4x cabinets with IP67 field electrics. Includes system status light and CAT3 safety doors. 230V/60/50HE/3 Phase. WiFi/LAN Connectivity.



End Feeder Assembly



Single Head Seamer

## Service and Support 24/7

- **Installation.** Our technicians will help startup, run production and train within 2-3 days.
- **On-Going support.** Our technical services and parts support are unmatched in the industry.
- **Seam Training.** We provide on-site and in-house training in theoretical and hands on applications.

## Couple Line Options

- De-Pal and empty can rinse.
- Packoff table
- Discharge conveyor with dryer and optional pressure sensitive labeler.
- WaveGrip G1 Auto 4/6 Packing Unit.

## Can Types

- Standard, sleek or slim

## Can Volumes

- Up to 19.2oz

## Warranty

- 3 Year Limited

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